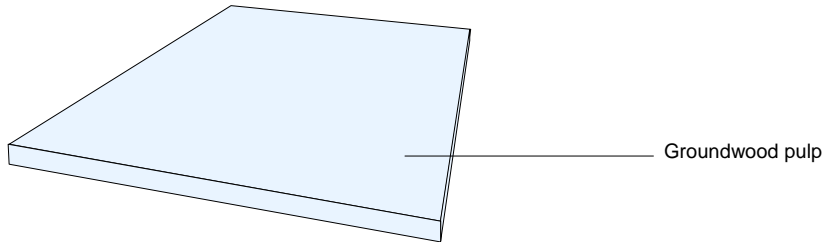


Woodpulp Board I



Solid Groundwood Board



ISO 9001

Specifications for Woodpulp Board I:

Property/Unit	Tolerance												Standards
Grammage, g/m ²	±5%	210	310	420	500	555	590	630	650	670	710	730	ISO 536
Thickness, µm	±5%	500	750	1050	1260	1400	1500	1600	1650	1700	1800	1870	ISO 534
Moisture, %	±1.5%	7.5	7.5	7.5	7.5	7.5	7.5	7.5	7.5	7.5	7.5	7.5	ISO 287
Scott Bond, J/m ²		120	120	120	120	120	120	120	120	120	120	120	TAPPI 569
Cobb 60, g/m ² , Top		35	35	35	35	35	35	35	35	35	35	35	SCAN-P12
pH of Aqueous Extract		7.5 -10.0											ISO 6588
Alkali Reserve, mol/kg		>0.4	>0.4	>0.4	>0.4	>0.4	>0.4	>0.4	>0.4	>0.4	>0.4	>0.4	ISO 10716

All properties according to Pankaboard measurements.

Test climate 23°C / 50%RH (according to ISO 187).
Tolerances based upon 95% confidence limits, apply to reel average.
In order to verify, reel average shall be based on 5 single measurements randomly sampled within the reel. These averages will be for at least 19 of 20 reels within the specification limits.

For more information contact your local sales representatives or

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