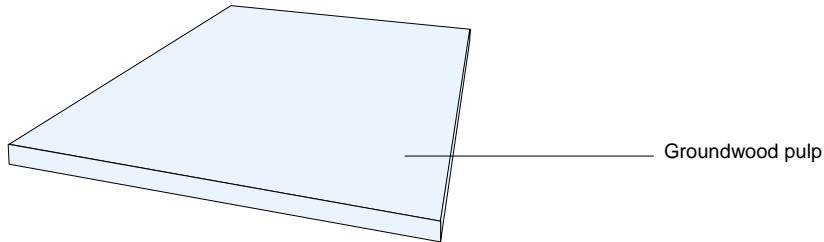


Solid Groundwood Board



ISO 9001

Specifications for Woodpulp Board AY:

Property/Unit	Tolerance													Standards
Grammage, g/m ²	±5%	210	275	300	360	400	460	490	510	550	620	640	690	ISO 536
Thickness, µm	±5%	370	500	500	650	750	900	950	1000	1070	1200	1250	1350	ISO 534
Moisture, %	±1.5%	7.5	7.5	7.5	7.5	7.5	7.5	7.5	7.5	7.5	7.5	7.5	7.5	ISO 287
Surface Smoothness, Bendtsen, ml/min.		500	500	500	500	500	500	500	500	500	500	500	500	ISO 8791-2
Scott Bond, J/m ²		100	100	100	100	100	100	100	100	100	100	100	100	TAPPI 569
Cobb 60, g/m ² , Top		25	25	25	25	25	25	25	25	25	25	25	25	SCAN-P12
Cobb 60, g/m ² , Reverse		35	35	35	35	35	35	35	35	35	35	35	35	SCAN-P12
pH of Aqueous Extract		7.5 -10.0												ISO 6588
Alkali Reserve, mol/kg		>0.4	>0.4	>0.4	>0.4	>0.4	>0.4	>0.4	>0.4	>0.4	>0.4	>0.4	>0.4	ISO 10716

All properties according to Pankaboard measurements.

Test climate 23°C / 50%RH (according to ISO 187).
Tolerances based upon 95% confidence limits, apply to reel average.
In order to verify, reel average shall be based on 5 single measurements randomly sampled within the reel. These averages will be for at least 19 of 20 reels within the specification limits.

For more information contact your local sales representatives or

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