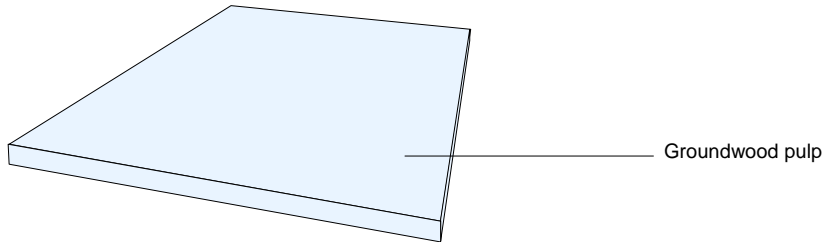


Solid Groundwood Board



ISO 9001

Specifications for Woodpulp Board AY High Bulk:

Property/Unit	Tolerance						Standards
Grammage, g/m ²	±5%	360	480	495	510	570	ISO 536
Thickness, µm	±5%	0.750	1000	1040	1070	1200	ISO 534
Moisture, %	±1.5%	7.5	7.5	7.5	7.5	7.5	ISO 287
Surface Smoothness, Bendtsen, ml/min.		1000	1000	1000	1000	1000	ISO 8791-2
Scott Bond, J/m ²		100	100	100	100	100	TAPPI 569
Cobb 60, g/m ² , Top		25	25	25	25	25	SCAN-P12
Cobb 60, g/m ² , Reverse		35	35	35	35	35	SCAN-P12
pH of Aqueous Extract		7.5 – 10.0					ISO 6588
Alkali Reserve, mol/kg		>0.4	>0.4	>0.4	>0.4	>0.4	ISO 10716

All properties according to Pankaboard measurements.

Test climate 23°C / 50%RH (according to ISO 187).
Tolerances based upon 95% confidence limits, apply to reel average.
In order to verify, reel average shall be based on 5 single measurements randomly sampled within the reel. These averages will be for at least 19 of 20 reels within the specification limits.

For more information contact your local sales representatives or

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