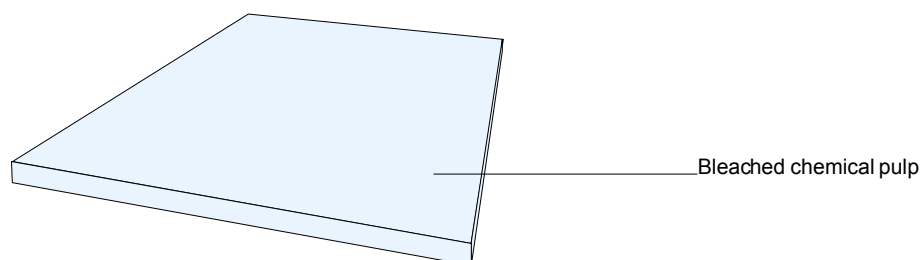


## Solid bleached Board



ISO 9001

### Specifications for Pankaframe:

Property/Unit	Tolerance						Standards
Grammage, g/m <sup>2</sup>	±5%	250	380	500	620	680	ISO 536
Thickness, µm	±5%	400	600	800	1000	1100	ISO 534
Moisture, %	±1.5%	5.0	5.0	5.0	5.0	5.0	ISO 287
ISO Brightness C/2°, %		84	84	84	84	84	ISO 2470
Surface Smoothness, Bendtsen, ml/min		1700	1700	1700	1700	1700	ISO 8791-2
Scott Bond, J/m <sup>2</sup>		100	100	100	100	100	TAPPI 569
Cobb 60, g/m <sup>2</sup> , Top		40	40	40	40	40	SCAN-P12
Cobb 60, g/m <sup>2</sup> , Reverse		40	40	40	40	40	SCAN-P12
pH of Aqueous Extract		7.5 – 10.0					ISO 6588
Alkali Reserve, mol/kg		>0.4	>0.4	>0.4	>0.4	>0.4	ISO 10716

All properties according to Pankaboard measurements.

Test climate 23°C / 50%RH (according to ISO 187).  
Tolerances based upon 95% confidence limits, apply to reel average.  
In order to verify, reel average shall be based on 5 single measurements randomly sampled within the reel. These averages will be for at least 19 of 20 reels within the specification limits.

For more information contact your local sales representatives or

Pankaboard Oy,  
Ruukintie 2  
FIN-81750 Pankakoski  
Tel. +358 (0) 2046 123  
[www.pankaboard.com](http://www.pankaboard.com)

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